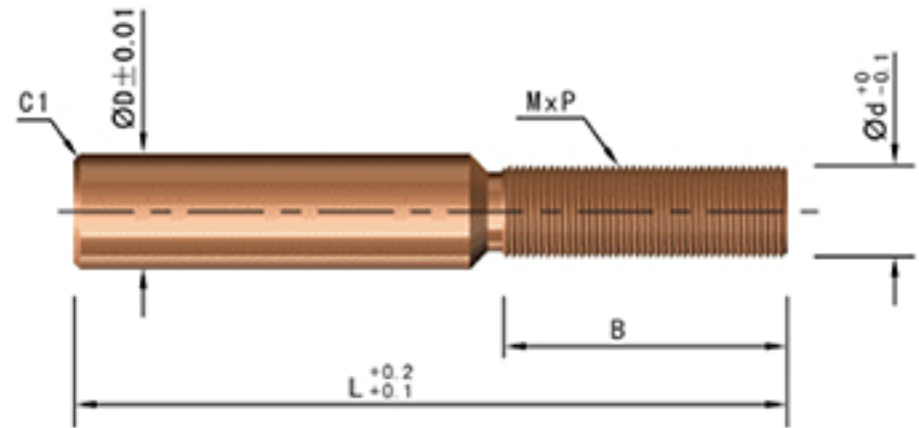


DTTA

**Tips:**

- The diameter (d) is smaller than the screw size (M). Insert an undersized tapping electrode in the low screw hole, and perform electro discharge machining while rocking electrode in the X and Y directions.
- Swing amount =  $M - d - 0.1$  (Target).
- Clearance for electrical discharge = on one side 0.1-0.5.

 ☎ Order DTTA **M** Copper

| Code | D  | d    | P    | L  | B  | M  | @ V/P |
|------|----|------|------|----|----|----|-------|
| DTTA | 5  | 2.2  | 0.5  | 50 | 15 | 3  |       |
|      |    | 3    | 0.7  |    |    | 4  |       |
|      |    | 3.9  | 0.8  |    |    | 5  |       |
|      | 8  | 4.7  | 1    | 60 | 20 | 6  |       |
|      |    | 6.4  | 1.25 |    |    | 8  |       |
|      | 12 | 8.2  | 1.5  | 70 | 30 | 10 |       |
|      |    | 10   | 1.75 |    |    | 12 |       |
|      | 16 | 13.6 | 2    | 80 | 40 | 16 |       |
|      | 20 | 17.1 | 2.5  |    |    | 20 |       |

