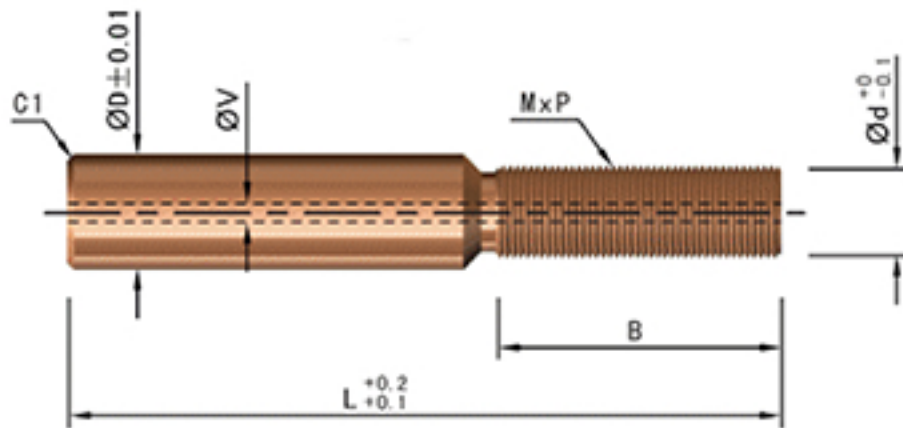


**Tips:**

- The diameter (d) is smaller than the screw size (M). Insert an undersized tapping electrode in the low screw hole, and perform electro discharge machining while rocking electrode in the X and Y directions.
- Swing amount = $M - d - 0.1$ (Target).
- Clearance for electrical discharge = on one side 0.1-0.5.

Features:

1. Has a through hole for water circulation, that enables higher processing speed and helps reduce secondary electric discharge.

 Order DTTB **M** Copper

Code	D	d	P	L	B	V	M	@ V/P
DTTA	5	2.2	0.5	50	15	0.5	3	
		3	0.7			0.7	4	
		3.9	0.8			1	5	
	8	4.7	1	60	20	1.2	6	
		6.4	1.25			2	8	
	12	8.2	1.5	70	30	2.5	10	
		10	1.75				12	
	16	13.6	2	80	40	3	16	
	20	17.1	2.5				20	

