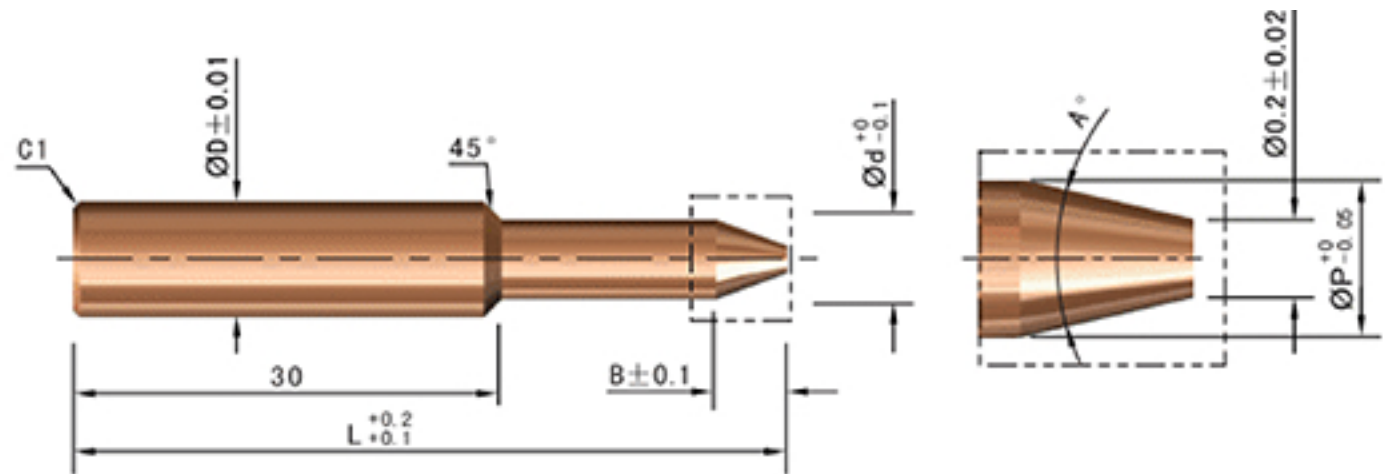


DTSG


 Order DTSG-P-L-A **M** Copper

Code	B					D	P	A°	@ ¥ /P		
	P \ A	10°	15°	20°	30°				L60	L70	L90
DTSG	1.5	-	-	3.7	-	6	1.5	20			
	2	10.3	6.8	5.1	3.4		2				
	2.5	13.1	8.7	6.5	4.3		2.5	10 15 20 30			
	3	16	10.6	7.9	5.2		3	20 30			
	4	21.7	14.4	10.8	7.1		4	10 15 20 30			
	5	-	-	13.6	9	5	20 30				
	6			16.4	10.8	6	20 30				
	8			-	14.6	10	8	20 30			

- Oblique gates require angular hole processing that are often difficult by drilling. Electro discharge is suitable for preparing an angular hole in places where the drill tip would not be well alligned or broken.
- The d1 dimension is dependent on the runner diameter (W).
- Select the appropriate P dimension in accordance with d1.
- The electrode's tip may be bent if it is dropped or its tip directly touches other objects.
- If so, make sure to perform dressing before using it for rotating discharge process.

Example:

